

SERVICE

Accessory Kit No. AK- 112h

DATE:

January 25, 1970

TITLE:

Vertical Speed Indicator Accessory Kit

MODELS AFFECTED:

. Au bus 1000-A/AA qu bna 1000-1AA

WEIGHT AND BALANCE CHANGE:

Weight Increase:

Arm:

.50 lbs. 68.25 in.

Parts List

Quantity	Part Number	Description
1	SP1403-1-AA	Vertical Speed Indicator
1	804004-1	Tubing
1	271-N	Tee
1	268-N	Connector
3	A8944-632-24J	Nut
3	AN515B6R12	Screw

Description of Installation

- 1. Installation of vertical speed indicator and related hardware.
- 2. Estimated time to accomplish this installation is 1.5 man hours.

Installation Instructions (Figure 1.)

- Cut out appropriate hole in royalite instrument panel cover and trim neatly with a sharp knife or razor blade. Drill three (3) .147 dia. holes for mounting screws.
- Install vertical speed indicator in panel with screws and nuts provided in this kit.
- Remove existing fitting from rear of altimeter and discard. Install 271-N tee pointing downward.
- 4. Install 804004-1 tube from vertical speed indicator (using 268-N connector) to downward leg of tee fitting on altimeter.
- 5. Replace tube from airspeed indicator to tee fitting on altimeter.
- 6. Check static system for leaks per service manual instructions (Ref: Page 9.6).

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